

**September 30, 2024**

**To,  
The Secretary  
BSE Limited  
Phiroze Jeejeebhoy Towers  
Dalal Street, Mumbai 400 001**

Dear Sir/ Madam,

**Sub: Intimation under Regulation 39(3) of SEBI (Listing Obligations and Disclosure Requirements) Regulations, 2015**

Pursuant to Regulation 39(3) of the SEBI (Listing Obligations and Disclosure Requirements) Regulations, 2015, we wish to inform you that as per the information received from the Company's Registrar and Transfer Agent on September 28, 2024, the following shareholders have reported the loss of share certificate: -

| <b>Folio No.</b> | <b>Name of Shareholder</b> | <b>Certificate No.</b> | <b>Distinctive Nos.</b> | <b>No. of Shares</b> |
|------------------|----------------------------|------------------------|-------------------------|----------------------|
| 03092184         | GIRISH M GADA              | 15311                  | 4460718 - 4460787       | 70                   |

Request you to kindly take the above on record.

**Thanking you,  
Yours Sincerely,**

**For Novartis India Limited**

  
**Maru Chandni**  
Digitally signed by Maru Chandni  
DN: dc=com, dc=novartis, ou=people,  
ou=LE, serialNumber=3190945,  
cn=Maru Chandni  
Date: 2024.09.30 16:08:09 +05'30'  
**Chandni Maru**  
**Company Secretary and Compliance officer**